QualConnex
REMOTE TRANSFORMER MONITORING PLATFORM

Connecting transformers across your fleet to real-time condition monitoring and data analytics
Statistics

Average industrial losses by transformer failure*

$3.1M

Including property damage and business interruption

*Source - The Hartford Steam Boiler Inspection & Insurance Co.

Wind Farm Failure Causes*

- 60% Pad Mount Transformers
- 40% Substation & Collection Systems


Energy Losses by Failure Causes in Solar Farms*

- 33% Electrical Grid
- 32% Inverters & Solar Field
- 32% Transformers

*Source MDPI, Basel, Switzerland.
An Industry First

An industry leading technology-as-a service platform that provides you both the wireless sensor network and analytics platform required to monitor the condition of transformers across your fleet so you can be alerted to failure and personnel safety risks requiring your attention.

Qualtrol QualConnex is a remote monitoring platform that collects and analyzes asset condition data of your distributed assets.

Operations and maintenance teams can now receive alerts on asset failure and safety risks before they occur.

The QGateway is a wireless and self-powered gateway that transmits asset condition data from site to centralized storage databases securely with end to end encryption.

Often, only one Qualtrol Gateway per site is required to transmit from multiple sensors.

The DGA LT1 is the newest Qualtrol dissolved gas analyzer designed as a wireless sensor to measure dissolved hydrogen in transformer oil as well as transformer oil temperature and moisture concentration. It collects data without the need for additional power or communications infrastructure.
QualConnex provides a cost effective and scalable remote condition monitoring platform for distributed assets.

Operations and maintenance teams can now have real time asset condition data and automated alerts so more time can be spent on maintaining assets ahead of failures.

Data Management
Compliance
Best practices ensure data privacy, security, confidentiality, processing integrity align with your compliance requirements. Includes end-to-end encryption, two factor authentication, firewalls and process monitoring.

Data Visualization
Dashboards
Interactive data visualizations that clearly and efficiently display condition data. Dashboards including asset ranking, active alerts and condition trending provide information needed to plan maintenance and operations activities.

Failure & Safety
Risk Notifications
Automated algorithms analyze data to provide configurable alert notifications on failure symptoms to avoid asset downtime and personnel safety risks.

Automated
Reporting
QualConnex can generate automated reports on your fleet asset condition. These can be generated for use with operation and management maintenance systems or for reporting to insurance underwriters.
The Qualitrol QGateway is the centralized gateway for a set of wireless condition monitoring sensors.

Each node in the wireless networks communicates through encrypted radio signals to the QGateway where data is bridged into encrypted TCP/IP protocol for storage in the secure and encrypted QualConnex database.

Reliable Data Transfer

The QGateway sends small encrypted data packets using bandpass filters to avoid interference with adjacent frequency bands. The QGateway can be deployed in global ISM bands including 433 / 868 / 915 MHz.

Scalable Deployment

Each QGateway is capable of transmitting condition data from up to 500 sensors within the reception area and requires no additional setup when compatible wireless sensors are added to the network.

Rapidly Deployed

QGateway can be mounted in minutes almost anywhere and is battery powered including fully integrated power harvesting to avoid the need for power and communications cables.

Self Powered

QGateway is solar powered and can easily be affixed to transformers, nearby poles or structures to simplify site installation.
DGA LT1

Hydrogen in transformer oil, above all other gases, is a key indicator of transformer failure risks, safety concerns and unplanned expenditures.

Distribution grid infrastructure and operating methods are evolving to accommodate load growth, lower system losses and improve reliability, while adding renewable energy sources.

This has increased stresses on distribution grid transformers through voltage fluctuations, load fluctuations, frequent switching and harmonics.

These conditions can expedite the degradation of the dielectric oils in transformers and insulating paper which can cause the generation of relatively large quantities of combustible gases.

It is therefore critical to monitor the condition of dielectric fluids in electric equipment and to adjust operational practices and plan maintenance in a means that extends asset life, reduces downtime, avoids safety risks and minimizes overall asset life cycle costs.

Dissolved gas analyzers to date have been infeasible for smaller electrical assets such as transformers due to the high capital cost of the sensors and the even higher cost of installing these sensors on transformers without power sources or nearby communication networks.

Qualitrol's DGA LT1 is a wireless, self-powered dissolved gas analyzer that monitors hydrogen and moisture concentrations and temperature in the dielectric insulating oil at a much lower cost than current devices. Installation can occur in minutes without the need to install power and communications cables.

Secure & Scalable Deployment

Each DGA LT1 is equipped with a radio frequency transceiver that transmits encrypted transformer condition data through a wireless mesh network to the QGateway. No power cables or communications cables are required.

Rapid & Unobtrusive Installation

The DGA LT1 is unobtrusively installed to the existing drain valve of the transformer and is equipped with a bleed valve / sample port to prevent air intrusion into the transformer and allow for undisrupted manual oil sampling.
## Technical Overview

### DGA LT1 - DISSOLVED GAS ANALYZER

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrogen measurement</td>
<td>25 ppm - 10,000 ppm. Repeatability ± 5%. Accuracy ± 15%</td>
</tr>
<tr>
<td>Moisture measurement</td>
<td>±1.7 % RH accuracy. ±1.0 % RH hysteresis</td>
</tr>
<tr>
<td>Temperature measurement</td>
<td>-40°C to +125°C oil temperature range. ±0.3°C accuracy.</td>
</tr>
<tr>
<td>Oil sampling</td>
<td>Continuous monitor with adjustable sampling frequency. All samples are time and date stamped</td>
</tr>
<tr>
<td>Communication mechanisms</td>
<td>Encrypted RF signal containing transformer identity, time stamp, temperature, humidity and hydrogen levels. Converted at gateway to encrypted TCP/IP and stored in encrypted SQL database</td>
</tr>
</tbody>
</table>

### QUALCONNEX - ASSOCIATED FEATURES

<table>
<thead>
<tr>
<th>Feature</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trend displays</td>
<td>Hydrogen, moisture and temperature concentration trends</td>
</tr>
<tr>
<td>Tabulated display</td>
<td>Last measurement for hydrogen concentration, temperature, moisture. 7 / 30 / 90 / 180 /265 day rate of change for hydrogen and moisture</td>
</tr>
<tr>
<td>Alarms</td>
<td>Alert notifications that can be acknowledged or adjusted:</td>
</tr>
<tr>
<td></td>
<td>Alert - no data for defined period</td>
</tr>
<tr>
<td></td>
<td>Alert - High hydrogen / moisture / temperature</td>
</tr>
<tr>
<td></td>
<td>Alert - High hydrogen rate of increase</td>
</tr>
<tr>
<td></td>
<td>Alert - High moisture rate of increase</td>
</tr>
<tr>
<td></td>
<td>Alert - High temperature rate of increase</td>
</tr>
</tbody>
</table>

### ENVIRONMENTAL

<table>
<thead>
<tr>
<th>Environment</th>
<th>Specification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating ambient air temperature</td>
<td>-40°C to +65°C</td>
</tr>
<tr>
<td>Oil exposure temperature</td>
<td>-40°C to +120°C</td>
</tr>
<tr>
<td>Solar loading</td>
<td>Unaffected operation with direct exposure to maximum solar loading under all other valid environmental conditions</td>
</tr>
<tr>
<td>Operating humidity</td>
<td>5% to 95%, non-condensing</td>
</tr>
<tr>
<td>Applicable transformer oils</td>
<td>Mineral oil, natural ester oil and synthetic ester oil</td>
</tr>
<tr>
<td>Oil pressure</td>
<td>Suitable to 20 psi max oil pressure in transformer</td>
</tr>
<tr>
<td>IEC Shock, bump and seismic</td>
<td>Meets IEC 60255-21-1</td>
</tr>
</tbody>
</table>